



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2618
Job Sheet 167322



Part No: D2618

Job Qty: 250 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 1/10/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B1 IPP Rev:F Re-format 05-11-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	250 Ea		1/9/18	0.00	0.00	Start Up Machining		J.B. 23
100	Hardinge	250 pcs		1/10/18	0.13	23.27	Hardinge		J.B. 9-89
120	QC	250 pcs		1/10/18	0.00	0.00	QC8		Feb 18/02/17
130	Packaging	250 pcs		1/10/18	0.00	0.00	Packaging3 5108		FEB 21 2018
140	QC21-SA	250 Ea		1/10/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Turn as per Folio FA195 & Dwg D2618.

DAS 21 9-89 FEB 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRRN0.750	Delrin Round Bar 0.75" Color: Black	64.5000 ft (.258 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRRN0.750	65	86	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	3.100inches $\pm$ 0.010	3.110 3.090		
2	Bushing	0.500inches + 0.000 - 0.010	0.500 0.490		
3	Bushing	0.313inches + 0.020 - 0.000	0.333 0.313		



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Container No: S043411



Part: D2618

Job No: 167322

Serial No/Batch: S043411

Revision: D2618

Inspector:

Date: 02/16/18